1. IDENTIFICATION

Product identifier
Product Name PX 14600 2 PART EPOXY COLD WELD (HARDENER)

Other means of identification
Product Code 0076B

Recommended use of the chemical and restrictions on use
Recommended Use Epoxy curing agent
Uses advised against No information available

Details of the supplier of the safety data sheet
Manufacturer Address
ITW Permatex
6875 Parkland Blvd.
Solon, Ohio  44139  USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:
ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada  L6H 6M5
Telephone: (800) 924-6994

24-hour emergency phone number
Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Skin corrosion/irritation</th>
<th>Category 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

Label elements

Emergency Overview

Signal word
Warning

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Precautionary Statements - Prevention
Avoid breathing dust/fume/gas/mist/vapors/spray
Wear protective gloves/protective clothing/eye protection/face protection
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response
Get medical advice/attention if you feel unwell
Specific treatment (see supplemental first aid instructions on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
If skin irritation or rash occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse

Precautionary Statements - Storage
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
- Not applicable
Unknown acute toxicity 27 % of the mixture consists of ingredient(s) of unknown toxicity

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ALCOHOL</td>
<td>100-51-6</td>
<td>5 - 10</td>
</tr>
<tr>
<td>2,4,6-TRIS(DIMETHYLAMINOMETHYL) PHENOL</td>
<td>90-72-2</td>
<td>3 - 7</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES

Description of first aid measures

General advice: Get medical advice/attention if you feel unwell.

Eye contact
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin contact
IF ON SKIN: Wash off immediately with soap and plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Inhalation
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

Ingestion
IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider
Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms
May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physicians
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Carbon dioxide (CO2), Dry chemical, Foam

Unsuitable extinguishing media
None

Specific hazards arising from the chemical
None in particular.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions
Avoid contact with skin, eyes or clothing. Ensure adequate ventilation, especially in confined areas. Wash thoroughly after handling. Use personal protective equipment as required.

Environmental precautions

Environmental precautions
See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so.

Methods for cleaning up
Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Use personal protective equipment as required.

Prevention of secondary hazards
Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling
Advice on safe handling
Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities
Storage Conditions
Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials
Strong oxidizing agents, Peroxides, Acids, Sodium hypochlorite, Calcium hypochlorite

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
Exposure Guidelines
NIOSH IDLH Immediately Dangerous to Life or Health

Other Information
Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls
Engineering Controls
Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment
Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin and body protection
Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection
Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations
Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Amber</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Irritating</td>
<td></td>
</tr>
<tr>
<td>Odor threshold</td>
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<td></td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 150 °C / &gt; 302 °F</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit:</td>
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<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt;1</td>
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</tr>
<tr>
<td>Vapor density</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Relative density</td>
<td>1.13</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
No information available

Chemical stability
Stable under normal conditions

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Excessive heat.

Incompatible materials
Strong oxidizing agents, Peroxides, Acids, Sodium hypochlorite, Calcium hypochlorite

Hazardous Decomposition Products
Carbon oxides
Nitrogen oxides (NOx)
Oxides of sulfur

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
May cause irritation of respiratory tract.

Eye contact
Contact with eyes may cause irritation. May cause redness and tearing of the eyes.

Skin contact
May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.

Ingestion
Ingestion may cause irritation to mucous membranes.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ALCOHOL 100-51-6</td>
<td>= 1230 mg/kg (Rat)</td>
<td>= 2 g/kg (Rabbit)</td>
<td>= 8.8 mg/L (Rat) 4 h</td>
</tr>
<tr>
<td>2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL 90-72-2</td>
<td>= 1200 mg/kg (Rat)</td>
<td>= 1280 mg/kg (Rat)</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on toxicological effects

Symptoms
No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure
Sensitization: No information available.

Germ cell mutagenicity: No information available.

Carcinogenicity:

ACGIH (American Conference of Governmental Industrial Hygienists)
A2 - Suspected Human Carcinogen

IARC (International Agency for Research on Cancer)
Group 1 - Carcinogenic to Humans

NTP (National Toxicology Program)
Known - Known Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Target Organ Effects: Eyes, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document.

- ATEmix (oral): 6578 mg/kg
- ATEmix (dermal): 9535 mg/kg
- ATEmix (inhalation-dust/mist): 14.6 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity:
32% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability:
No information available.

Bioaccumulation:
No information available.

Mobility:
No information available.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ALCOHOL</td>
<td>100-51-6</td>
</tr>
<tr>
<td></td>
<td>1.1</td>
</tr>
</tbody>
</table>

Other adverse effects:
No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods:

Disposal of wastes:
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging:
Do not reuse container.

US EPA Waste Number:
Not applicable

14. TRANSPORT INFORMATION

DOT:
Proper shipping name: Not regulated
IATA
Proper shipping name: Not regulated

IMDG
Proper shipping name: Not regulated

15. REGULATORY INFORMATION

International Inventories

IATA
Proper shipping name: Not regulated

IMDG
Proper shipping name: Not regulated

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard Yes
Chronic Health Hazard No
Fire hazard No
Sudden release of pressure hazard No
Reactive Hazard No

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Proposition 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRYSSTALLINE SILICA - 14808-60-7</td>
<td>*Carcinogen</td>
</tr>
</tbody>
</table>

*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
</table>
LIMESTONE
1317-65-3
X
X
X

BENZYL ALCOHOL
100-51-6
-
X
X

CRYSTALLINE SILICA
14808-60-7
X
X
X

U.S. EPA Label Information
EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class
D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2</td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>B</td>
</tr>
</tbody>
</table>

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date 27-Sep-2018

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet