



# SAFETY DATA SHEET

Revision Date 16-Jul-2019

Version 1

## 1. IDENTIFICATION

**Product identifier**

**Product Name** PERMATEX THE RIGHT STUFF GREY 90 MINUTE GASKET MAKER 3 OZ.

**Other means of identification**

**Product Code** 34328

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Sealant

**Uses advised against** No information available

**Details of the supplier of the safety data sheet**

**Manufacturer Address**

ITW Permatex  
6875 Parkland Blvd.  
Solon, Ohio 44139 USA  
Telephone: 1-87-Permatex  
(866) 732-9502

**24-hour emergency phone number**

Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**May Also Be Distributed by:**

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

**E-mail address:** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

**Classification**

**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1A

**Label elements**

**Emergency Overview**

**Signal word**

**Danger**

Causes serious eye irritation  
May cause an allergic skin reaction  
May cause cancer



**Appearance** Gray

**Physical state** Paste Liquid

**Odor** Mild

**Precautionary Statements - Prevention**

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood  
Use personal protective equipment as required  
Wash face, hands and any exposed skin thoroughly after handling  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Contaminated work clothing should not be allowed out of the workplace  
Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention  
Specific treatment (see .? on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
IF ON SKIN: Wash with plenty of soap and water  
If skin irritation or rash occurs: Get medical advice/attention  
Wash contaminated clothing before reuse

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

Harmful to aquatic life with long lasting effects. Harmful to aquatic life.

Unknown acute toxicity                      0% of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS No	Weight-%
CALCIUM CARBONATE	471-34-1	15 - 40
LIMESTONE	1317-65-3	10 - 30
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	3 - 7
2-BUTANONE OXIME	96-29-7	0.5-2.0
CRYSTALLINE SILICA	14808-60-7	0.1 - 1

**4. FIRST AID MEASURES**

**Description of first aid measures**

<b>General advice</b>	If symptoms persist, call a physician.
<b>Eye contact</b>	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.
<b>Skin contact</b>	IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
<b>Inhalation</b>	Immediate medical attention is not required. If symptoms persist, call a physician. Move to fresh air in case of accidental inhalation of vapors or decomposition products.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician. Do NOT induce vomiting.
<b>Self-protection of the first aider</b>	Use personal protective equipment as required.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** May cause allergic skin reaction.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable extinguishing media**

Use, Dry chemical, Carbon dioxide (CO<sub>2</sub>), Water spray (fog), Alcohol resistant foam

**Unsuitable extinguishing media**

None

**Specific hazards arising from the chemical**

Keep product and empty container away from heat and sources of ignition. Risk of ignition.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Remove all sources of ignition. Pay attention to flashback. Take precautionary measures against static discharges. Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions** See section 12 for additional ecological information. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

**Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Use personal protective equipment as required. Dam up. Cover liquid spill with sand, earth or other non-combustible absorbent material. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Take precautionary measures against static discharges.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling** Use with local exhaust ventilation. All equipment used when handling the product must be grounded. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat. Keep in properly labeled containers.

**Incompatible materials** Strong oxidizing agents, Acids, Water

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
CALCIUM CARBONATE 471-34-1	-	-	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust
LIMESTONE 1317-65-3	-	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust
CRYSTALLINE SILICA 14808-60-7	TWA: 0.025 mg/m <sup>3</sup> respirable particulate matter	TWA: 50 µg/m <sup>3</sup> TWA: 50 µg/m <sup>3</sup> excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays (vacated) TWA: 0.1 mg/m <sup>3</sup> respirable dust : (250)/(%SiO <sub>2</sub> + 5) mppcf TWA respirable fraction : (10)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA respirable fraction	IDLH: 50 mg/m <sup>3</sup> respirable dust TWA: 0.05 mg/m <sup>3</sup> respirable dust

NIOSH IDLH *Immediately Dangerous to Life or Health*

**Other Information** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Appropriate engineering controls**

**Engineering Controls** Showers  
Eyewash stations  
Ventilation systems

**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	Tight sealing safety goggles.
<b>Skin and body protection</b>	Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.
<b>Respiratory protection</b>	Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.
<b>General Hygiene Considerations</b>	When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Paste Liquid
<b>Appearance</b>	Gray
<b>Odor</b>	Mild
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	No information available	Polymerization
Flash point	> 95 °C / > 203 °F	Tag Closed Cup
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	<5 mmHg @ 70°F	
Vapor density	3	Air = 1
Relative density	1.44	
Water solubility	Not applicable	Polymerization
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	
<b>Other Information</b>		
Softening point	No information available	
Molecular weight	No information available	
VOC Content (%)	<3%	
Density	No information available	
Bulk density	No information available	
SADT (self-accelerating decomposition temperature)	No information available	

**10. STABILITY AND REACTIVITY**

**Reactivity**

No information available

**Chemical stability**

Stable under normal conditions

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Heat, flames and sparks.

**Incompatible materials**

Strong oxidizing agents, Acids, Water

**Hazardous Decomposition Products**

Carbon oxides

Nitrogen oxides (NOx)

Formaldehyde

May release 2-butanone oxime (ethyl methyl ketoxime) at elevated temperature

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

<b>Inhalation</b>	May cause irritation of respiratory tract.
<b>Eye contact</b>	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
<b>Skin contact</b>	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
<b>Ingestion</b>	Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
CALCIUM CARBONATE 471-34-1	= 6450 mg/kg ( Rat )	-	-
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT 64742-47-8	> 5000 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	> 5.2 mg/L ( Rat ) 4 h
2-BUTANONE OXIME 96-29-7	= 930 mg/kg ( Rat )	1000 - 1800 mg/kg ( Rabbit )	> 4.83 mg/L ( Rat ) 4 h

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
CRYSTALLINE SILICA 14808-60-7	A2	Group 1	Known	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A2 - Suspected Human Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Group 1 - Carcinogenic to Humans

NTP (National Toxicology Program)

Known - Known Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

**Target Organ Effects** Eyes, Lymphatic System, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .

**ATEmix (oral)** 14417 mg/kg

**ATEmix (dermal)** 25601 mg/kg

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

0.002 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

Chemical Name	Partition coefficient
2-BUTANONE OXIME 96-29-7	0.65

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Disposal of wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated packaging</b>	Do not reuse container.
<b>US EPA Waste Number</b>	Not applicable

This product contains one or more substances that are listed with the State of California as a hazardous waste.

**14. TRANSPORT INFORMATION**

**DOT**

Proper shipping name: Not regulated

**IATA**

Proper shipping name: Not regulated

**IMDG**

Proper shipping name: Not regulated

**15. REGULATORY INFORMATION**

**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Not determined
IECSC	Complies
KECL	Complies
PICCS	Complies

AICS Complies

**Legend:**

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
CRYSTALLINE SILICA 14808-60-7	*Carcinogen

• \*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
LIMESTONE 1317-65-3	X	X	X
ALUMINIUM POWDER 7429-90-5	X	X	X
CRYSTALLINE SILICA 14808-60-7	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**WHMIS Hazard Class**

D2B - Toxic materials

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b>NFPA</b>	Health hazards 2	Flammability 1	Instability 0	-
<b>HMIS</b>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B



NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

**Revision Date** 16-Jul-2019

**Disclaimer**

Illinois Tool Works Inc. believes the information contained in this data sheet is accurate as of the date compiled. However, Illinois Tool Works Inc. makes no warranty, express or implied, as to the accuracy, reliability or completeness of the information. User is responsible for evaluating whether such information or this product is fit for a particular purpose and suitable for a particular use or application. The information in this data sheet may not be valid if this product is used in combination with other products or in processes for which it was not designed. Illinois Tool Works Inc. disclaims any liability for consequential or incidental damages of any kind, including lost profits, arising from the sale or use of this product. Ensure you have the most current version of this data sheet by contacting us or reviewing our web site.

**End of Safety Data Sheet**