1. IDENTIFICATION

Product identifier
Product Name: ULTRA BLUE GASKET MAKER 3.35 OZ

Other means of identification
Product Code: 81724

Recommended use of the chemical and restrictions on use
Recommended Use: Sealant
Uses advised against: No information available

Details of the supplier of the safety data sheet
Manufacturer Address: ITW Permatex
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:
ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

24-hour emergency phone number
Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification
OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Condition</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>2A</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>1</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>2</td>
</tr>
</tbody>
</table>

Label elements

Emergency Overview

Signal word
Warning
Causes serious eye irritation
May cause an allergic skin reaction
Suspected of causing cancer
Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response
IF exposed or concerned: Get medical advice/attention
Specific treatment (see .? on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
If skin irritation or rash occurs: Get medical advice/attention
Wash contaminated clothing before reuse

Precautionary Statements - Storage
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
Harmful to aquatic life with long lasting effects.

Unknown acute toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM CARBONATE</td>
<td>471-34-1</td>
<td>10 - 30</td>
</tr>
<tr>
<td>LIMESTONE</td>
<td>1317-65-3</td>
<td>10 - 30</td>
</tr>
<tr>
<td>STEARIC ACID</td>
<td>57-11-4</td>
<td>1 - 5</td>
</tr>
<tr>
<td>2-BUTANONE OXIME</td>
<td>96-29-7</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

Description of first aid measures

General advice
If symptoms persist, call a physician.

Eye contact
Immediately flush with plenty of water. After initial flushing, remove any contact lenses and
continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.

Skin contact

IF ON SKIN:. Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

Inhalation

Immediate medical attention is not required. If symptoms persist, call a physician. Move to fresh air in case of accidental inhalation of vapors or decomposition products.

Ingestion

Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician. Do NOT induce vomiting.

Self-protection of the first aider

Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms

May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physicians

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use dry chemical, Carbon dioxide (CO2), Alcohol resistant foam, Use, Water spray (fog)

Unsuitable extinguishing media

None

Specific hazards arising from the chemical

Keep product and empty container away from heat and sources of ignition. Risk of ignition.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Remove all sources of ignition. Pay attention to flashback. Take precautionary measures against static discharges. Use personal protective equipment as required.

Environmental precautions

Environmental precautions

See section 12 for additional ecological information. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Use personal protective equipment as required. Dam up. Cover liquid spill with sand, earth or other non-combustible absorbent material. Take up mechanically, placing in appropriate
containers for disposal. Clean contaminated surface thoroughly. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Take precautionary measures against static discharges.

Prevention of secondary hazards
Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling
Use with local exhaust ventilation. All equipment used when handling the product must be grounded. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

Conditions for safe storage, including any incompatibilities

Storage Conditions

Incompatible materials
Strong oxidizing agents, Acids, Water

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM CARBONATE 471-34-1</td>
<td>-</td>
<td>-</td>
<td>TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust</td>
</tr>
<tr>
<td>LIMESTONE 1317-65-3</td>
<td>-</td>
<td>TWA: 15 mg/m³ total dust TWA: 5 mg/m³ respirable fraction (vacated) TWA: 15 mg/m³ total dust (vacated) TWA: 5 mg/m³ respirable fraction</td>
<td>TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust</td>
</tr>
<tr>
<td>STEARIC ACID 57-11-4</td>
<td>TWA: 10 mg/m³ inhalable particulate matter TWA: 3 mg/m³ respirable particulate matter</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

NIOSH IDLH Immediately Dangerous to Life or Health

Other Information
Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls
Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection
Tight sealing safety goggles.

Skin and body protection
Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection
Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations
When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.
9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Paste Liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Blue</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No information available Not Applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 95 °C / &gt; 203 °F</td>
<td>Tag Closed Cup</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt;5 mm Hg @ 80°F</td>
<td>Air = 1</td>
<td></td>
</tr>
<tr>
<td>Vapor density</td>
<td>3.0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Relative density</td>
<td>1.44</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>Not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Softening point</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VOC Content (%)</td>
<td>&lt;3%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bulk density</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SADT (self-accelerating</td>
<td>No information available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>decomposition temperature</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Other Information

- Softening point: No information available
- Molecular weight: No information available
- VOC Content (%): <3%
- Density: No information available
- Bulk density: No information available
- SADT (self-accelerating decomposition temperature): No information available

10. STABILITY AND REACTIVITY

Reactivity
No information available

Chemical stability
Stable under normal conditions

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Heat, flames and sparks.

Incompatible materials
Strong oxidizing agents, Acids, Water

Hazardous Decomposition Products
Carbon dioxide (CO2)
Nitrogen oxides (NOx)  
Formaldehyde  
May release 2-butanone oxime (ethyl methyl ketoxime) at elevated temperature

### 11. TOXICOLOGICAL INFORMATION

#### Information on likely routes of exposure

**Inhalation**  
May cause irritation of respiratory tract.

**Eye contact**  
Contact with eyes may cause irritation. May cause redness and tearing of the eyes.

**Skin contact**  
May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.

**Ingestion**  
Ingestion may cause irritation to mucous membranes.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM CARBONATE 471-34-1</td>
<td>6450 mg/kg</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>STEARIC ACID 57-11-4</td>
<td>4600 mg/kg</td>
<td>&gt; 5 g/kg (Rabbit)</td>
<td>-</td>
</tr>
<tr>
<td>2-BUTANONE OXIME 96-29-7</td>
<td>930 mg/kg (Rat)</td>
<td>1000 - 1800 mg/kg (Rabbit)</td>
<td>&gt; 4.83 mg/L (Rat) 4 h</td>
</tr>
</tbody>
</table>

#### Information on toxicological effects

**Symptoms**  
No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization**  
No information available.

**Germ cell mutagenicity**  
No information available.

**Carcinogenicity**  
The table below indicates whether each agency has listed any ingredient as a carcinogen.

**Target Organ Effects**  
Eyes, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document:

- ATEmix (oral) 14057 mg/kg
- ATEmix (dermal) 23726 mg/kg

### 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

0.001 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

**Persistence and degradability**  
No information available.

**Bioaccumulation**  
No information available.

**Mobility**  
No information available.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-BUTANONE OXIME 96-29-7</td>
<td>0.65</td>
</tr>
</tbody>
</table>

#### Other adverse effects

No information available

### 13. DISPOSAL CONSIDERATIONS
Waste treatment methods

Disposal of wastes  
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging  
Do not reuse container.

US EPA Waste Number  
Not applicable

This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. TRANSPORT INFORMATION

DOT  
Proper shipping name: Not regulated

IATA  
Proper shipping name: Not regulated

IMDG  
Proper shipping name: Not regulated

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Complies</td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td>Complies</td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td>Not determined</td>
</tr>
<tr>
<td>ENCS</td>
<td>Not determined</td>
</tr>
<tr>
<td>IECSC</td>
<td>Complies</td>
</tr>
<tr>
<td>KECL</td>
<td>Complies</td>
</tr>
<tr>
<td>PICCS</td>
<td>Complies</td>
</tr>
<tr>
<td>AICS</td>
<td>Complies</td>
</tr>
</tbody>
</table>

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Yes/No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute health hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Fire hazard</td>
<td>No</td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

CWA (Clean Water Act)
This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**
This product contains the following Proposition 65 chemicals

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Proposition 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, QUARTZ 14808-60-7</td>
<td>*Carcinogen  (airborne particles of respirable size only)</td>
</tr>
</tbody>
</table>

*The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product. U.S. State Right-to-Know Regulations*

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>LIMESTONE 1317-65-3</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>ALUMINIUM POWDER 7429-90-5</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>CI PIGMENT BLUE 15, CI #74160 147-14-8</td>
<td>X</td>
<td>-</td>
<td>X</td>
</tr>
<tr>
<td>SILICA, QUARTZ 14808-60-7</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**WHMIS Hazard Class**

D2A - Very toxic materials

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2</td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>B</td>
</tr>
</tbody>
</table>

NFPA (National Fire Protection Association)

HMIS (Hazardous Material Information System)

**Revision Date** 13-May-2020

**Disclaimer**
Illinois Tool Works Inc. believes the information contained in this data sheet is accurate as of the date compiled. However, Illinois Tool Works Inc. makes no warranty, express or implied, as to the accuracy, reliability or completeness of the information. User is responsible for evaluating whether such information or this product is fit for a particular purpose and suitable for a particular use or application. The information in this data sheet may not be valid if this product is used in combination with other products or in processes for which it was not designed. Illinois Tool Works Inc. disclaims any liability for consequential or incidental damages of any kind, including lost profits, arising from the sale or use of this product. Ensure you have the most current version of this data sheet by contacting us or reviewing our web site.

End of Safety Data Sheet