SAFETY DATA SHEET

Revision Date 07-Jan-2019

1. IDENTIFICATION

Product identifier
Product Name 84101 5 MINUTE EPOXY (RESIN)

Other means of identification
Product Code VC1233B

Recommended use of the chemical and restrictions on use
Recommended Use (Epoxy resin)
Uses advised against No information available

Details of the supplier of the safety data sheet
Manufacturer Address
ITW Permatex
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:
ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Skin corrosion/irritation</th>
<th>Category 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

Label elements

Emergency Overview

Signal word Warning

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response
Get medical advice/attention if you feel unwell

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash before reuse
If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Storage
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
Contains epoxy constituents with an average molecular weight of <= 700

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>BIS[4-(2,3-EPOXYPROPOXY)PHENYL]PROPANE</td>
<td>1675-54-3</td>
<td>100</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES

Description of first aid measures

**General advice**
Get medical advice/attention if you feel unwell.

**Eye contact**
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

**Skin contact**
IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

**Inhalation**
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for
breathing. If symptoms persist, call a physician.

**Ingestion**
IF SWALLOWED:. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

**Self-protection of the first aider**
Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

**Most important symptoms and effects, both acute and delayed**

**Symptoms**
May cause allergic skin reaction.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians**
Treat symptomatically.

### 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**
Carbon dioxide (CO2), Dry chemical, Foam

**Unsuitable extinguishing media**
None

**Specific hazards arising from the chemical**
None in particular.

**Explosion data**

**Sensitivity to Mechanical Impact**
None.

**Sensitivity to Static Discharge**
None.

**Protective equipment and precautions for firefighters**
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

### 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions**
Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions**
See section 12 for additional ecological information.

**Methods and material for containment and cleaning up**

**Methods for containment**
Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**
Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

**Prevention of secondary hazards**
Clean contaminated objects and areas thoroughly observing environmental regulations.

### 7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on safe handling**
Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.
Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials
Strong oxidizing agents, Acids, Bases, Amines

8. EXPOSURE CONTROLS/PERSOANL PROTECTION

Control parameters

Appropriate engineering controls

Engineering Controls
Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin and body protection
Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection
Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations
Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Viscous liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Slight</td>
<td></td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>&gt; 260 °C / &gt; 500 °F</td>
<td>Pensky-Martens Closed Cup (PMCC)</td>
</tr>
<tr>
<td>Flash point</td>
<td>252 °C / 486 °F</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>0.03 mbar @ 77°C (171°F)</td>
<td></td>
</tr>
<tr>
<td>Vapor density</td>
<td>&gt;1</td>
<td>Air = 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.16</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>Insoluble in water</td>
<td></td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>3.242</td>
<td></td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>11,000-14,000 mPa.s @25°C</td>
<td></td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>

Other Information
Softening point: No information available
Molecular weight: No information available
VOC Content (%): 0
Density: No information available
Bulk density: No information available
SADT (self-accelerating decomposition temperature): No information available

10. STABILITY AND REACTIVITY

Reactivity
No information available

Chemical stability
Stable under normal conditions

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Excessive heat.

Incompatible materials
Strong oxidizing agents, Acids, Bases, Amines

Hazardous Decomposition Products
Carbon oxides

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
May cause irritation of respiratory tract.

Eye contact
Contact with eyes may cause irritation. May cause redness and tearing of the eyes.

Skin contact
May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.

Ingestion
Ingestion may cause irritation to mucous membranes.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>BIS[4-(2,3-EPOXYPEROXY)PHENYL]PROPANE</td>
<td>= 11300 µL/kg (Rat)</td>
<td>= 20000 mg/kg (Rabbit) = 20 g/kg (Rabbit)</td>
<td>-</td>
</tr>
<tr>
<td>1675-54-3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Information on toxicological effects

Symptoms
No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation
Irritating to skin.

Serious eye damage/eye irritation
Causes serious eye irritation.

Sensitization
Repeated or prolonged contact may cause allergic reactions in very susceptible persons.

Germ cell mutagenicity
No information available.

Carcinogenicity
The table below indicates whether each agency has listed any ingredient as a carcinogen.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>BIS[4-(2,3-EPOXYPEROXY)PHENYL]PROPANE</td>
<td>-</td>
<td>Group 3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1675-54-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

IARC (International Agency for Research on Cancer)
Not classifiable as a human carcinogen
The following values are calculated based on chapter 3.1 of the GHS document.

| ATEmix (oral) | 11266 mg/kg |
| ATEmix (dermal) | 20000 mg/kg |

### 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

100% of the mixture consists of component(s) of unknown hazards to the aquatic environment.

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

**Other adverse effects**

No information available

### 13. DISPOSAL CONSIDERATIONS

**Waste treatment methods**

**Disposal of wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging**

Do not reuse container.

**US EPA Waste Number**

Not applicable

### 14. TRANSPORT INFORMATION

**DOT**

Proper shipping name: Not regulated

**IATA**

Proper shipping name: Not regulated

**IMDG**

Proper shipping name: Not regulated

### 15. REGULATORY INFORMATION

**International Inventories**

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Complies</td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td>Complies</td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td>Complies</td>
</tr>
<tr>
<td>ENCS</td>
<td>Complies</td>
</tr>
<tr>
<td>IECSC</td>
<td>Complies</td>
</tr>
<tr>
<td>KECL</td>
<td>Complies</td>
</tr>
<tr>
<td>PICCS</td>
<td>Complies</td>
</tr>
<tr>
<td>AICS</td>
<td>Complies</td>
</tr>
</tbody>
</table>
Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories
Acute health hazard Yes
Chronic Health Hazard No
Fire hazard No
Sudden release of pressure hazard No
Reactive Hazard No

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class
D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2</td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>B</td>
</tr>
</tbody>
</table>

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date 07-Jan-2019

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet