1. IDENTIFICATION

Product identifier
Product Name PC THE RIGHT STUFF GASKET MAKER 147 ML

Other means of identification
Product Code 30874
Synonyms None

Recommended use of the chemical and restrictions on use
Recommended Use Sealant
Uses advised against No information available

Details of the supplier of the safety data sheet
Manufacturer Address ITW Permatex
6875 Parkland Blvd.
Solon, OH 44139 USA

Distributor ITW Permatex Canada
35 Brownridge Road, Unit 1
Halton Hills, ON Canada L7G 0C6
Telephone: (800) 924-6994

Company Phone Number 1-87-Permatex
(877) 376-2839

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification
OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

| Serious eye damage/eye irritation | Category 2A |
| Skin sensitization                | Category 1   |
| Carcinogenicity                   | Category 2   |

Label elements

Emergency Overview

Warning

Causes serious eye irritation
May cause an allergic skin reaction
Suspected of causing cancer
### 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
<th>Trade Secret</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM CARBONATE</td>
<td>471-34-1</td>
<td>30 - 60</td>
<td>*</td>
</tr>
<tr>
<td>POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED</td>
<td>70131-67-8</td>
<td>15 - 40</td>
<td>*</td>
</tr>
<tr>
<td>CARBON BLACK</td>
<td>1333-86-4</td>
<td>1 - 5</td>
<td>*</td>
</tr>
<tr>
<td>2-BUTANONE OXIME</td>
<td>96-29-7</td>
<td>1 - 5</td>
<td>*</td>
</tr>
</tbody>
</table>

*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

**Description of first aid measures**
General advice
Get medical advice/attention if you feel unwell.

Eye contact
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin contact
IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Inhalation
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

Ingestion
IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider
Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms
See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Carbon dioxide (CO2), Dry chemical, Foam

Unsuitable extinguishing media
None.

Specific hazards arising from the chemical
None in particular.

Explosion data
Sensitivity to Mechanical Impact
None.

Sensitivity to Static Discharge
None.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions
Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions

Environmental precautions
Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological Information.

Methods and material for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so.

Methods for cleaning up
Ensure adequate ventilation. Flood with water to complete polymerization and scrape off
7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Protect from moisture.

Incompatible materials Strong oxidizing agents, Acids, Water

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM CARBONATE</td>
<td>-</td>
<td>-</td>
<td>TWA: 10 mg/m³ total dust</td>
</tr>
<tr>
<td>471-34-1</td>
<td></td>
<td></td>
<td>TWA: 5 mg/m³ respirable dust</td>
</tr>
<tr>
<td>CARBON BLACK</td>
<td>TWA: 3 mg/m³ inhalable fraction</td>
<td>TWA: 3.5 mg/m³ (vacated) TWA: 3.5 mg/m³</td>
<td>IDLH: 1750 mg/m³ TWA: 3.5 mg/m³ TWA: 0.1 mg/m³ Carbon black in presence of Polycyclic aromatic hydrocarbons PAH</td>
</tr>
</tbody>
</table>

NIOSH IDLH Immediately Dangerous to Life or Health

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers Eyewash stations Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Paste
Appearance Black
30874 - PC THE RIGHT STUFF GASKET MAKER 147
ML

---

**Odor**
Mild

**Odor threshold**
No information available

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>pH</strong></td>
<td>7-8</td>
<td></td>
</tr>
<tr>
<td><strong>Melting point / freezing point</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Boiling point / boiling range</strong></td>
<td>Not Applicable</td>
<td></td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>&gt; 93 °C / &gt; 200 °F</td>
<td></td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Flammability Limit in Air</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Upper flammability limit</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Lower flammability limit</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>&lt;5 mmHg @ 70°F</td>
<td></td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>3</td>
<td>Air = 1</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>1.34</td>
<td></td>
</tr>
<tr>
<td><strong>Water solubility</strong></td>
<td>Not applicable</td>
<td></td>
</tr>
<tr>
<td><strong>Solubility in other solvents</strong></td>
<td>No information available</td>
<td>Polymerization</td>
</tr>
<tr>
<td><strong>Partition coefficient</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Autoignition temperature</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Kinematic viscosity</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Dynamic viscosity</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Explosive properties</strong></td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td><strong>Oxidizing properties</strong></td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>

**Other Information**

| Softening point                               | No information available                    |                  |
| Molecular weight                              | No information available                    |                  |
| **VOC Content (%)**                           | <3%                                         |                  |
| **Density**                                   | No information available                    |                  |
| **Bulk density**                              | No information available                    |                  |

---

**10. STABILITY AND REACTIVITY**

**Reactivity**
No data available

**Chemical stability**
Stable under recommended storage conditions

**Possibility of Hazardous Reactions**
None under normal processing.

**Conditions to avoid**
Excessive heat.

**Incompatible materials**
Strong oxidizing agents, Acids, Water

**Hazardous Decomposition Products**
Carbon oxides
Nitrogen oxides (NOx)
Formaldehyde
May release 2-butanone oxime (ethyl methyl ketoxime) at elevated temperature

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**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**
**Inhalation**
May cause irritation of respiratory tract.

**Eye contact**
Contact with eyes may cause irritation. May cause redness and tearing of the eyes.

**Skin contact**
May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.

**Ingestion**
Ingestion may cause irritation to mucous membranes.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD$_{50}$</th>
<th>Dermal LD$_{50}$</th>
<th>Inhalation LC$_{50}$</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM CARBONATE 471-34-1</td>
<td>= 6450 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED 70131-67-8</td>
<td>-</td>
<td>&gt; 16 mL/kg (Rabbit)</td>
<td>&gt; 8750 mg/m$^3$ (Rat) 7 h</td>
</tr>
<tr>
<td>CARBON BLACK 1333-86-4</td>
<td>&gt; 15400 mg/kg (Rat)</td>
<td>&gt; 3 g/kg (Rabbit)</td>
<td>-</td>
</tr>
<tr>
<td>2-BUTANONE OXIME 96-29-7</td>
<td>= 930 mg/kg (Rat)</td>
<td>= 0.2 mg/kg (Rabbit)</td>
<td>= 20 mg/L (Rat) 4 h</td>
</tr>
</tbody>
</table>

**Information on toxicological effects**

**Symptoms**
No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization**
No information available.

**Germ cell mutagenicity**
No information available.

**Carcinogenicity**
The table below indicates whether each agency has listed any ingredient as a carcinogen.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK 1333-86-4</td>
<td>A3</td>
<td>Group 2B</td>
<td>-</td>
<td>X</td>
</tr>
</tbody>
</table>

**ACGIH (American Conference of Governmental Industrial Hygienists)**
A3 - Animal Carcinogen

**IARC (International Agency for Research on Cancer)**
Group 2B - Possibly Carcinogenic to Humans

**OSHA (Occupational Safety and Health Administration of the US Department of Labor)**
X - Present

**Target Organ Effects**
Eyes, Lymphatic System, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document.

ATEmix (oral) 12217 mg/kg
ATEmix (dermal) 10032 mg/kg

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**
99.854% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK 1333-86-4</td>
<td>-</td>
<td>777 - 914: 96 h Pimephales promelas mg/L LC50 flow-through 760: 96 h Poecilia reticulata mg/L LC50 static 320 - 1000: 96 h Leuciscus idus mg/L LC50 static</td>
<td>5600: 24 h Daphnia magna mg/L EC50</td>
</tr>
<tr>
<td>2-BUTANONE OXIME 96-29-7</td>
<td>83: 72 h Desmodesmus subspicatus mg/L EC50</td>
<td></td>
<td>750: 48 h Daphnia magna mg/L EC50</td>
</tr>
</tbody>
</table>

**Persistence and degradability**
No information available.

**Bioaccumulation**
No information available.
Mobility
No information available.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-BUTANONE OXIME</td>
<td>0.65</td>
</tr>
<tr>
<td>96-29-7</td>
<td></td>
</tr>
</tbody>
</table>

Other adverse effects
No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging
Do not reuse container.

US EPA Waste Number
Not applicable

14. TRANSPORT INFORMATION

DOT
Proper shipping name: Not regulated

IATA
Proper shipping name: Not regulated

IMDG
Proper shipping name: Not regulated

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Compliance Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Complies</td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td>Complies</td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td>Not Listed.</td>
</tr>
<tr>
<td>ENCS</td>
<td>Not Listed.</td>
</tr>
<tr>
<td>IECSC</td>
<td>Complies</td>
</tr>
<tr>
<td>KECL</td>
<td>Complies</td>
</tr>
<tr>
<td>PICCS</td>
<td>Complies</td>
</tr>
<tr>
<td>AICS</td>
<td>Complies</td>
</tr>
</tbody>
</table>

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute health hazard</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Fire hazard</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
<td></td>
</tr>
</tbody>
</table>

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Proposition 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK - 1333-86-4</td>
<td>Carcinogen</td>
</tr>
</tbody>
</table>

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>1333-86-4</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ALUMINIUM POWDER</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>7429-90-5</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

U.S. EPA Label Information
EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class
D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2</td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>B</td>
</tr>
</tbody>
</table>

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date 29-Mar-2016

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet