Technical Data Sheet

Permatex® High Tack™ Gasket Sealant and High Tack™ Spray-A-Gasket® Sealant

PRODUCT DESCRIPTION

Permatex® High Tack™ Gasket Sealant is a yellow colored viscous liquid with a characteristic solvent odor that is a blend of elastomers and resins that is brushable and dries quickly to a highly tacky film. It is designed to seal or bond rubber, cork, felt, paper and metal gaskets. It seals threaded hose connections, waterproofs and protects electrical terminals and wiring.

PRODUCT BENEFITS
- Applies easily
- Fast drying
- Prevents seizing
- Assures correct gasket alignment
- Color coded for uniform application
- Allows easily disassembly
- Resists most automotive and industrial fluids
- Temperature Range - 65 ºF to +500 ºF

TYPICAL APPLICATIONS
- Gaskets
- Threaded connections
- Hose connections
- Weatherstripping
- Waterproofing for electrical terminals, spark plugs and wires
- Rear axle assembly
- Tubeless tire beads
- Differential assemblies
- Filter line connections
- Terminal protector

DIRECTIONS FOR USE
1. Clean surfaces to remove all dirt, oil, rust, paints and dried sealants. Keep surfaces dry and free from mold release agents.
2. Using brush, apply a thin, even coat on both surfaces to be assembled.
3. Allow to set until solvent has evaporated and film is dry.
4. Assemble parts. Precoat gaskets or bolts for convenience in assembling.
5. Remove with lacquer thinner.

PROPERTIES OF UNCURED MATERIAL

<table>
<thead>
<tr>
<th>Typical Value</th>
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<tbody>
<tr>
<td>Chemical Type</td>
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<tr>
<td>Appearance</td>
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<tr>
<td>Odor</td>
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<tr>
<td>Specific Gravity</td>
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<td>Flash Point, TCC</td>
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STORAGE
Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8 ºC to 28 ºC (46 ºF to 82 ºF) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

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