**Technical Data Sheet**

**Permatex® Ultra Rubber Gasket Sealant & Dressing**

**PRODUCT DESCRIPTION**

Permatex® Ultra Rubber Gasket Sealant & Dressing is a grey polymeric compound that forms a seal by solvent evaporation. It is a non-hardening, soft, pliable paste with an alcoholic odor. Ultra Rubber Gasket Sealant & dressing is developed for use on cut or molded rubber gaskets to hold them in place during reassembly. The product allows for unlimited repositioning.

**PRODUCT BENEFITS**

- No measuring or mixing
- Eliminates “slippery” rubber gaskets
- Non-hardening for easy assembly and disassembly
- Resists common automotive fluids
- Corrosion, temperature and vibration proof
- Temperature range ~65°F to +400°F

**TYPICAL APPLICATIONS**

- Automotive gasketing applications that require either cut rubber or molded rubber gaskets.

**DIRECTIONS FOR USE**

1. Clean flange surfaces thoroughly.
2. Apply a thin film of Ultra Rubber Gasket Sealant to all sides of gasket.
3. Allow to air dry for a few minutes until tacky.
4. Assemble and tighten.

**PROPERTIES OF UNCURED MATERIAL**

<table>
<thead>
<tr>
<th>Chemical Type</th>
<th>Typical Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical Type</td>
<td>Polymeric material</td>
</tr>
<tr>
<td>Appearance</td>
<td>Grey paste</td>
</tr>
<tr>
<td>Odor</td>
<td>Alcoholic</td>
</tr>
<tr>
<td>Specific Gravity @77°F (25°C)</td>
<td>1.3</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Paste</td>
</tr>
<tr>
<td>Flash Point, TCC, °F</td>
<td>134</td>
</tr>
</tbody>
</table>

**Chemical / Solvent Resistance**

The product retains effective properties in contact with automotive fluids, such as fuel, motor oil, transmission fluids, alcohol and antifreeze solutions.

**GENERAL INFORMATION**

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Container Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>85409</td>
<td>1.0 oz. tube, carded</td>
</tr>
</tbody>
</table>

**STORAGE**

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8°C and 28°C (46°F and 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

**NOTE**

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